



Collision Repair Work Based Learning

Taylor Johns

1997 Toyota 4Runner
SR5



Removal of damaged
parts



Radiator core support is to
be removed and replaced

Upper frame rails pulled in,
require frame pulling to
widen front



Damaged radiator core
support removed and new
being test fitted after frame
pulling





New radiator core support
welded in place, scuffed, and
painted in black trim paint to
prevent rust



Test fitting and adjusting
fenders to hood and doors





Test fitting headlights and
reinstalling horns, hood
latch, and electrical
harnesses



Final paint and assembly

